

| V _{RSM} V _{RRM} V | I _{FAV} (sin. 180; T _{case} = ...) | |
|-------------------------------------------|------------------------------------------------------|--------------------|
| | 4000 A (50 °C) | 6000 A (85 °C) |
| 200 | SKN 4000/02 | SKN 6000/02 |
| 400 | SKN 4000/04 | SKN 6000/04 |
| 600 | SKN 4000/06 | SKN 6000/06 |

Rectifier Diodes**SKN 4000
SKN 6000**

| Symbol | Conditions | SKN 4000 | SKN 6000 |
|-------------------------------------|---------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------|--------------------------|
| I _{FAV} | sin. 180; T _{case} = 50 °C; DSC ¹⁾ = 85 °C; DSC ¹⁾ = 100 °C; DSC ¹⁾ | 4000 A 3200 A 2740 A | 6000 A 5400 A |
| I _{FSM} | T _{vj} = 25 °C; 10 ms T _{vj} = 180 °C; 10 ms | 60 kA 50 kA | |
| i ² t | T _{vj} = 25 °C; 8,3 ... 10 ms T _{vj} = 180 °C; 8,3 ... 10 ms | 18000 kA ² s 12500 kA ² s | |
| I _R | T _{vj} = 25 °C; V _R = V _{RRM} T _{vj} = 180 °C; V _R = V _{RRM} | 4 mA 100 mA | |
| V _F | T _{vj} = 25 °C; I _F = 14 kA; max. | 1,3 V ²⁾ | |
| V _(TO) r _T | T _{vj} = 180 °C T _{vj} = 180 °C | 0,7 V 0,04 mΩ | |
| R _{thjc} | DSC ¹⁾ SSC ¹⁾ | 0,030 °C/W 0,060 °C/W | 0,012 °C/W 0,024 °C/W |
| R _{thch} | DSC ¹⁾ SSC ¹⁾ | 0,005 °C/W 0,010 °C/W | |
| T _{vj} T _{stg} | | - 40 ... + 180 °C - 40 ... + 150 °C | |
| F | SI units US units | 24 ... 30 kN 5400...6750 lbs. | |
| w | | 129 g | 130 g |
| Case | | E 22 | E 35 |

Features

- Capsule type metal-ceramic packages with precious metal pressure contacts
- Medium voltage, high current rectifier diodes with slim package for lowest thermal resistance. Low power dissipation. Especially suited for water cooling. Forward selections for paralleling available

Typical Applications

- Welding
- Electroplating

¹⁾ DSC = Double sided cooling

SSC = Single sided cooling

²⁾ For parallel connections selected devices are available on request

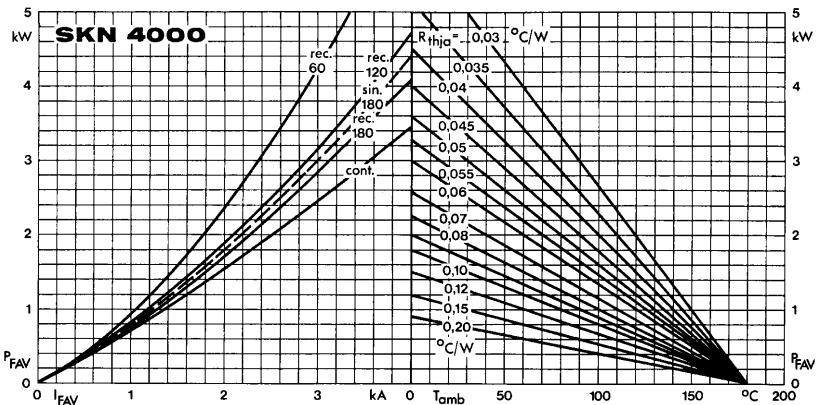


Fig. 2 a Power dissipation vs. forward current and ambient temperature

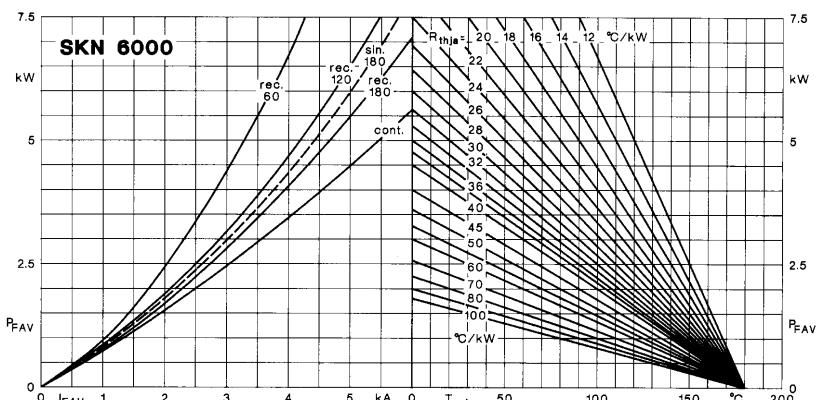


Fig. 2 b Power dissipation vs. forward current and ambient temperature

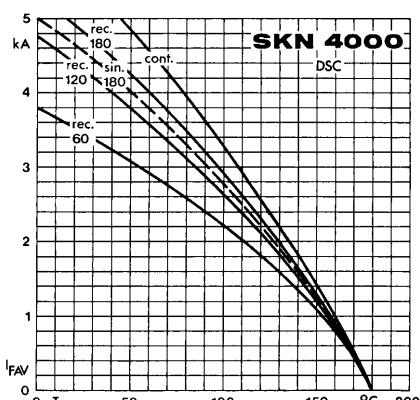


Fig. 3 a Rated forward current vs. case temperature

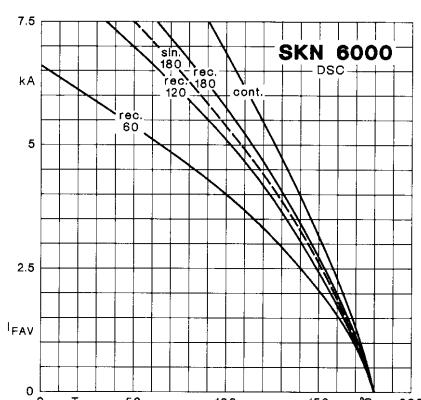


Fig. 3 b Rated forward current vs. case temperature

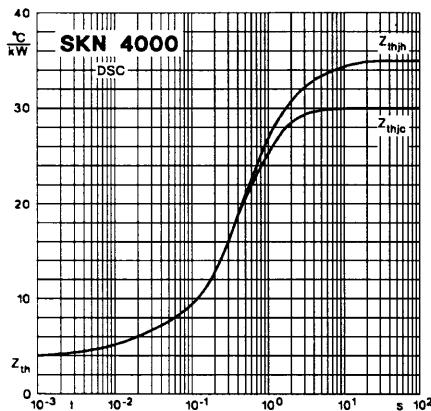


Fig. 5 a Transient thermal impedance vs. time

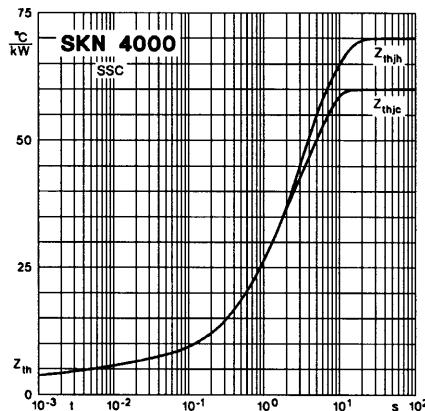


Fig. 5 b Transient thermal impedance vs. time

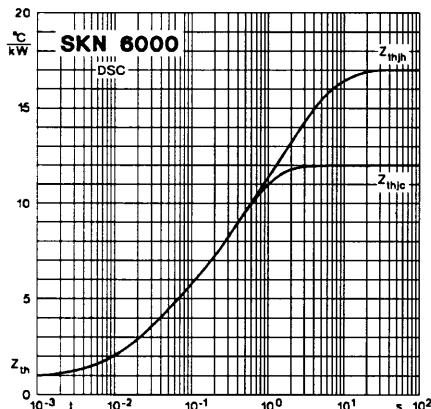


Fig. 5 c Transient thermal impedance vs. time

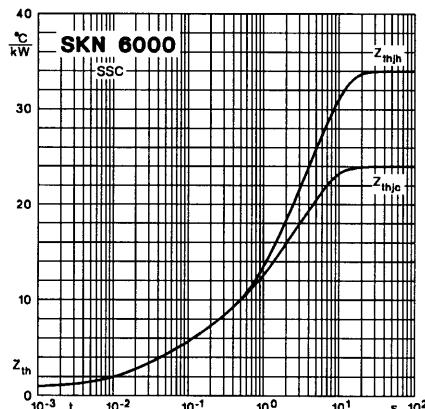


Fig. 5 d Transient thermal impedance vs. time

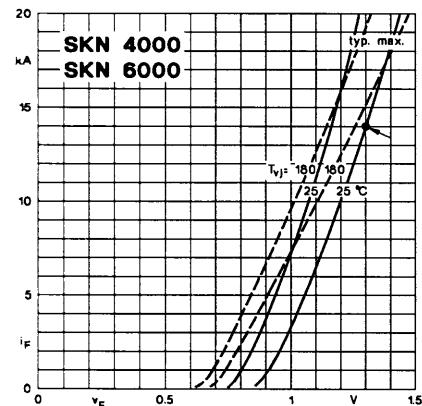


Fig. 6 Forward characteristics

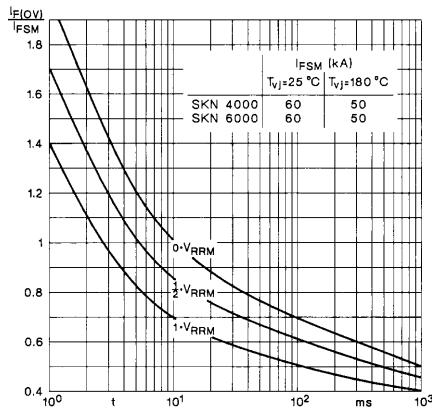


Fig. 7 Surge overload current vs. time

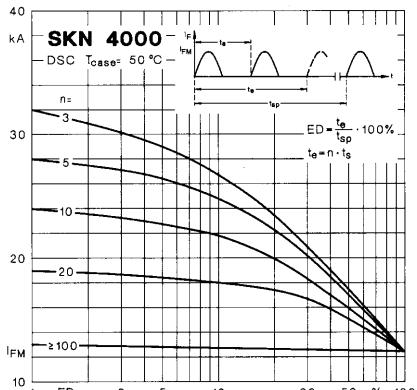


Fig. 12 a Rated peak forward current vs. duty cycle

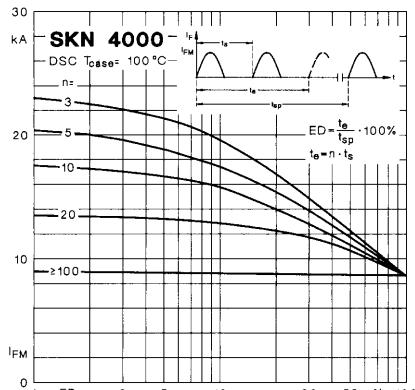


Fig. 12 b Rated peak forward current vs. duty cycle

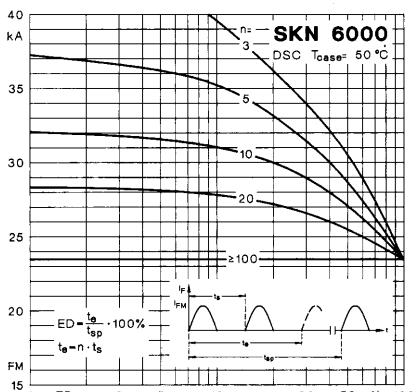


Fig. 12 c Rated peak forward current vs. duty cycle

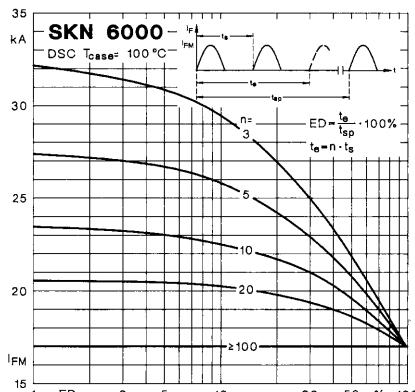


Fig. 12 d Rated peak forward current vs. duty cycle

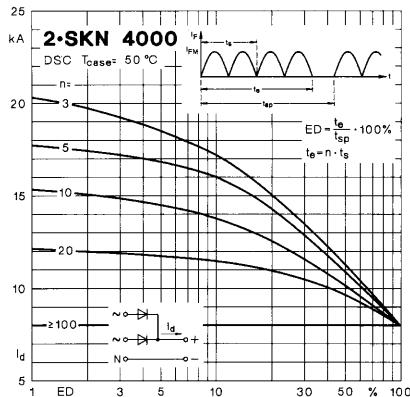


Fig. 13 a Rated direct output current vs. duty cycle

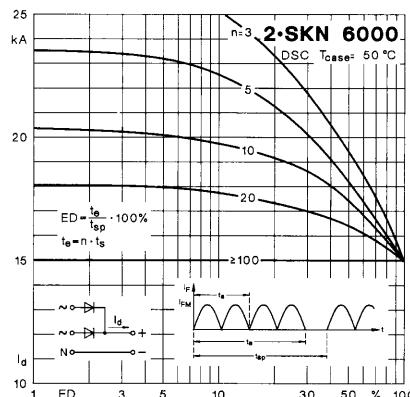


Fig. 13 c Rated direct output current vs. duty cycle

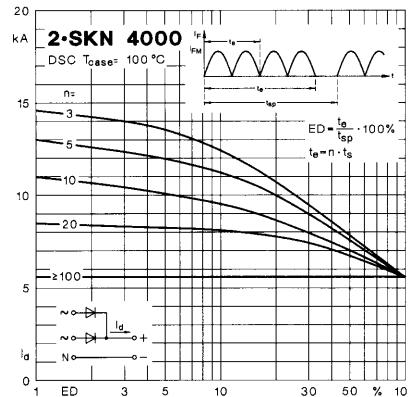


Fig. 13 b Rated direct current vs. duty cycle

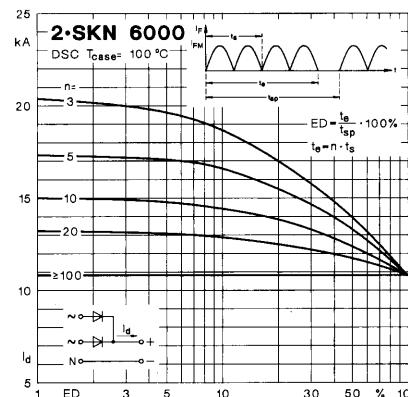
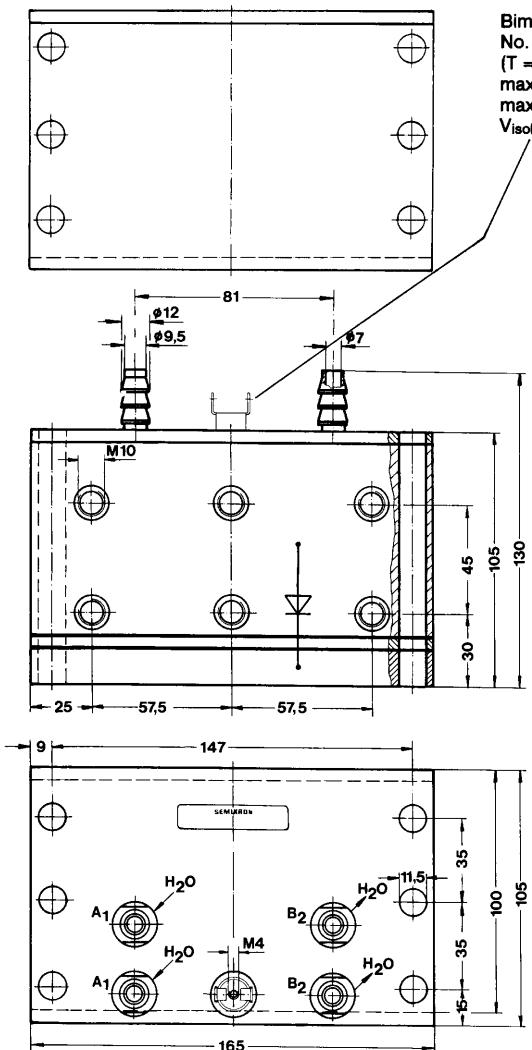


Fig. 13 d Rated direct current vs. duty cycle

SKWD 7000
Case C 4



Bimetal thermal trip
No. 32306700
($T = 50^\circ\text{C}$)
max. 250 V 40...60 Hz
max. 10 A
 $V_{\text{isol}} = 2500 \text{ V}$

Dimensions in mm

The contact of the attached bimetal thermal trip opens in case of insufficient water supply or overload. For protection against sudden failure of the cooling water a water flow sensor is recommended. For operation at $ED \leq 50\%$ this sensor is needed in any case. Due to the large thermal capacitance of the heavy copper busbars a temperature sensor cannot protect the rectifier diode under these conditions.