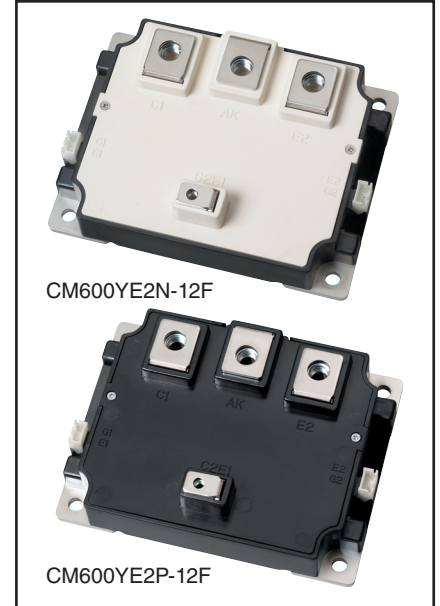
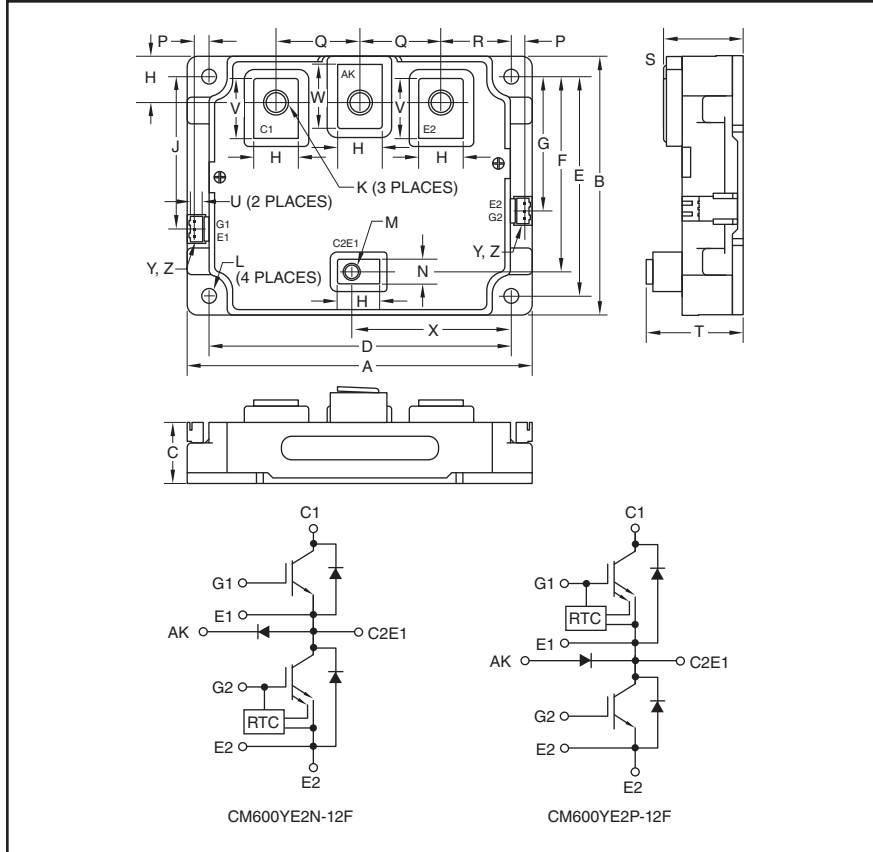


TLI-Series (Three Level Inverter) IGBT 600 Amperes/600 Volts



Description:

The TLI-Series has been designed for three level (neutral point clamped) topologies in applications requiring high efficiency operation and improved output waveform quality. They also provide significant benefits in applications where low output noise using small filter components is required or where long motor leads create Standing Wave Ratio (SWR) voltage surge issues.

Features:

- Smaller Output Voltage Steps Reducing Surge Voltage
- Low Output Ripple Current
- Lower Modulation Frequency With Same Quality Output Waveform

Applications:

- Three Level Inverter Topologies
- Solar Power Inverters
- High Efficiency UPS
- Long Motor Lead Applications

Outline Drawing and Circuit Diagram

Dim.	Inches	Millimeters
A	4.92	125.0
B	3.70	94.0
C	0.87+0.04/-0.02	22.0+1.0/-0.5
D	4.33±0.01	110.0±0.25
E	3.11±0.01	79.0±0.25
F	2.77	70.5
G	1.90	48.25
H	0.67	17.0
J	2.16	55.0
K	M8 Metric	M8
L	0.22 Dia.	5.5 Dia.
M	M4 Metric	M4

Dim.	Inches	Millimeters
N	0.35	9.0
P	0.20	5.15
Q	1.18	30.0
R	0.98	25.0
S	1.18+0.04/-0.02	30.0+1.0/-0.5
T	1.28+0.04/-0.02	35.0+1.0/-0.5
U	0.14 Min.	3.6 Min.
V	0.85	21.5
W	0.88	22.5
X	1.39	57.7
Y	XHP-3 Housing	
Z	JST Connector	AWG Wire #
	SXH-001T-P0.6	28 ~ 22
or	SXH-002T-P0.6	30 ~ 26

Ordering Information:

Example: Select the complete module number you desire from the table - i.e. CM600YE2N-12F and CM600YE2P-12F are 600V (V_{CES}), 600 Ampere TLI-Series IGBT Power Modules.

Type	Current Rating Amperes	V_{CES} Volts (x 50)
CM	600	12



Powerex, Inc., 173 Pavilion Lane, Youngwood, Pennsylvania 15697 (724) 925-7272

CM600YE2N-12F / CM600YE2P-12F
 TLI-Series (Three Level Inverter) IGBT
 600 Amperes/600 Volts

Absolute Maximum Ratings, $T_j = 25^\circ\text{C}$ unless otherwise specified

Ratings	Symbol	CM600YE2N-12F / CM600YE2P-12F	Units
Inverter Part			
Junction Temperature	T_j	-40 to 150	$^\circ\text{C}$
Storage Temperature	T_{stg}	-40 to 125	$^\circ\text{C}$
Collector-Emitter Voltage (G-E Short)	V_{CES}	600	Volts
Gate-Emitter Voltage (C-E Short)	V_{GES}	± 20	Volts
Collector Current DC ($T_C = 25^\circ\text{C}$)	I_C	600	Amperes
Peak Collector Current (Pulse) ^{*2}	I_{CM}	1200	Amperes
Emitter Current ($T_C = 25^\circ\text{C}$)	I_E^{*1}	600	Amperes
Peak Emitter Current (Pulse) ^{*2}	I_{EM}^{*1}	1200	Amperes
Maximum Collector Dissipation ($T_C' = 25^\circ\text{C}$)	P_C^{*3}	1860	Watts
Mounting Torque, Main Terminals (C1, AK, E2), M8 Screw (Max.)	–	95	in-lb
Mounting Torque, Mounting Holes, M5 Screw (Max.)	–	30	in-lb
Mounting Torque, C2, E1 Terminals, M4 Screw (Max.)	–	15	in-lb
Weight (Typical)	–	740	Grams
Isolation Voltage (Main Terminal to Baseplate, AC 1 min.)	V_{iso}	2500	V_{rms}

Clamp Diode Part

Repetitive Peak Reverse Voltage	V_{RRM}	600	Volts
Forward Current ($T_C = 25^\circ\text{C}$)	I_{FM}	600	Amperes

*1 I_E , I_{EM} , V_{EC} , t_{rr} , and Q_{rr} represent characteristics of the anti-parallel, emitter-to-collector free-wheel diode (FWD).

*2 Pulse width and repetition rate should be such that device junction temperature (T_j) does not exceed $T_{j(\text{max})}$ rating.

*3 Junction temperature (T_j) should not increase beyond 150°C .

CM600YE2N-12F / CM600YE2P-12F
TLI-Series (Three Level Inverter) IGBT
 600 Amperes/600 Volts

Electrical Characteristics, $T_j = 25^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Inverter Part						
Collector-Cutoff Current	I_{CES}	$V_{CE} = V_{CES}, V_{GE} = 0V$	–	–	1	mA
Gate-Emitter Threshold Voltage	$V_{GE(th)}$	$I_C = 60mA, V_{CE} = 10V$	5	6	7	Volts
Gate Leakage Current	I_{GES}	$V_{GE} = V_{GES}, V_{CE} = 0V$	–	–	80	μA
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C = 600A, V_{GE} = 15V, T_j = 25^\circ\text{C}$	–	1.6	2.2	Volts
		$I_C = 600A, V_{GE} = 15V, T_j = 125^\circ\text{C}$	–	1.6	–	Volts
Input Capacitance	C_{ies}		–	–	160	nF
Output Capacitance	C_{oes}	$V_{CE} = 10V, V_{GE} = 0V$	–	–	11	nF
Reverse Transfer Capacitance	C_{res}		–	–	6.0	nF
Total Gate Charge	Q_G	$V_{CC} = 300V, I_C = 600A, V_{GE} = 15V$	–	3720	–	nC
Turn-on Delay Time	$t_{d(on)}$	$V_{CC} = 300V, I_C = 600A,$	–	–	700	ns
Turn-on Rise Time	t_r	$V_{GE1} = V_{GE2} = 15V,$	–	–	600	ns
Turn-off Delay Time	$t_{d(off)}$	$R_G = 3.3\Omega,$	–	–	1100	ns
Turn-off Fall Time	t_f	Inductive Load Switching Operation,	–	–	300	ns
Reverse Recovery Time	t_{rr}^{*1}	$I_E = 600A$	–	–	200	ns
Reverse Recovery Charge	Q_{rr}^{*1}		–	2.25	–	μC
Emitter-Collector Voltage	V_{EC}^{*1}	$I_E = 600A, V_{GE} = 0V$	–	–	3.1	Volts
External Gate Resistance	R_G		3.3	–	10	Ω

Clamp Diode Part

Repetitive Reverse Current	I_{RRM}	$V_R = V_{RRM}$	–	–	1	mA
Forward Voltage Drop	V_{FM}	$I_F = 600A$	–	–	2.8	Volts
Reverse Recovery Time	t_{rr}	$I_F = 600A, V_{CC} = 300V,$	–	–	300	ns
Reverse Recovery Charge	Q_{rr}	$V_{GE1} = V_{GE2} = 15V, R_G = 3.3\Omega,$ Inductive Load Switching Operation	–	7.68	–	μC

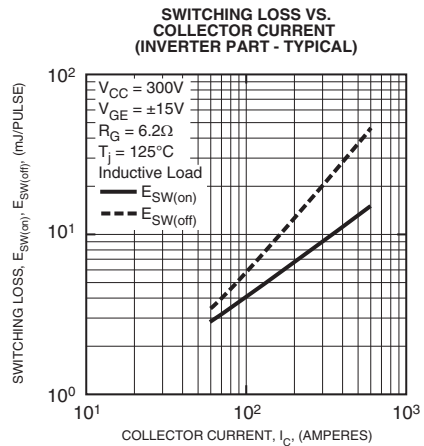
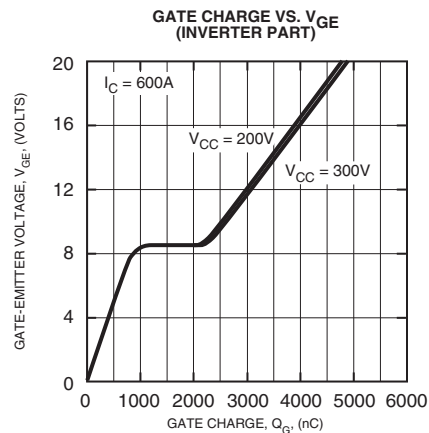
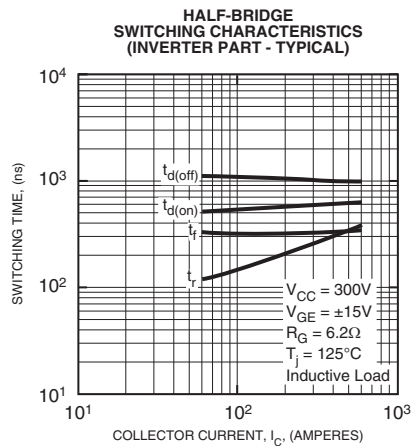
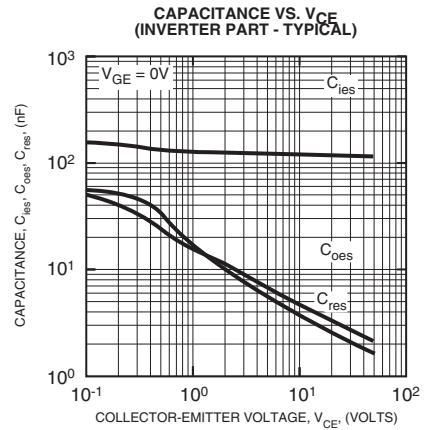
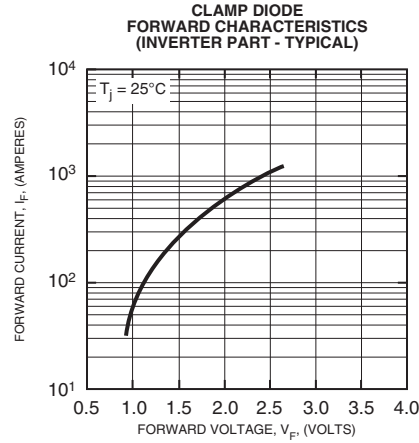
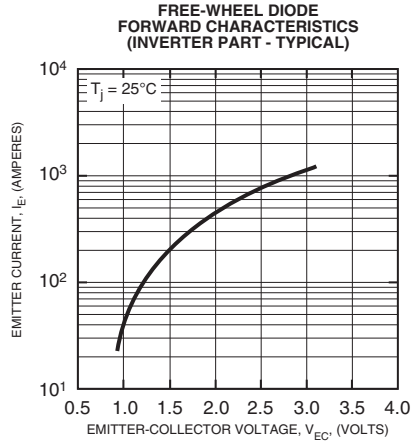
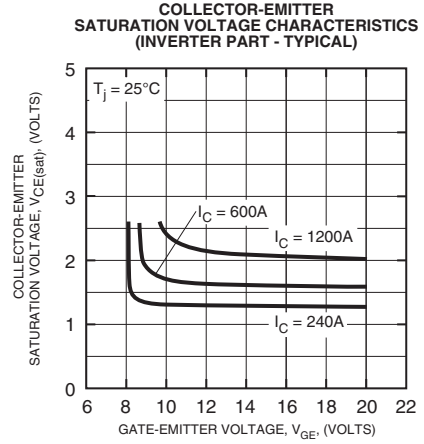
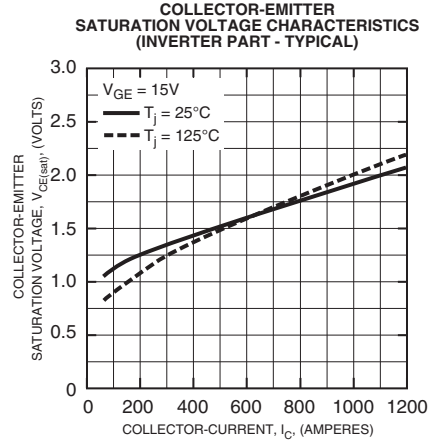
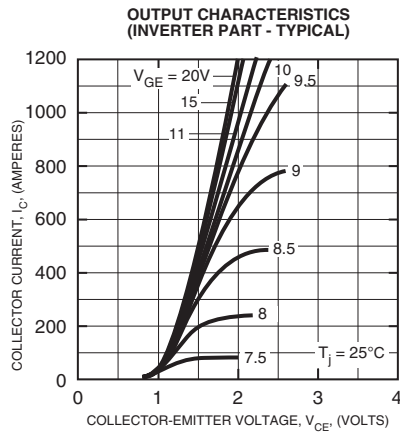
Thermal and Mechanical Characteristics, $T_j = 25^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Thermal Resistance, Junction to Case ^{*4}	$R_{th(j-c)Q}$	Inverter IGBT	–	–	0.067	$^\circ\text{C/W}$
Thermal Resistance, Junction to Case ^{*4}	$R_{th(j-c)D}$	Inverter FWDi	–	–	0.13	$^\circ\text{C/W}$
Thermal Resistance, Junction to Case ^{*4}	$R_{th(c-f)D}$	Clamp Diode Part	–	–	0.09	$^\circ\text{C/W}$
Contact Thermal Resistance ^{*4*5}	$R_{th(c-f)}$	Thermal Grease Applied per 1 Module	–	0.028	–	$^\circ\text{C/W}$

^{*4} T_C measured point is just under the chips. If using this value, $R_{th(f-a)}$ should be measured just under the chips.

^{*5} Typical value is measured by using thermally conductive grease of $\lambda = 0.9 [W/(m \cdot K)]$.

CM600YE2N-12F / CM600YE2P-12F
TLI-Series (Three Level Inverter) IGBT
 600 Amperes/600 Volts



CM600YE2N-12F / CM600YE2P-12F
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