

## Econo IPM series

1200V / 75A 7 in one-package

### ■ Features

- Temperature protection provided by directly detecting the junction temperature of the IGBTs
- Low power loss and soft switching
- High performance and high reliability IGBT with overheating protection
- Higher reliability because of a big decrease in number of parts in built-in control circuit



### ■ Maximum ratings and characteristics

#### ● Absolute maximum ratings(at Tc=25°C unless otherwise specified)

Item	Symbol	Rating		Unit
		Min.	Max.	
Bus voltage	DC	VDC	0 900	V
	Surge	VDC(surge)	0 1000	V
	Short operating	VSC	400 800	V
Collector-Emitter voltage *1	Vces	0 1200		V
Inverter	Collector current	Ic	- 75	A
	1ms	Icp	- 150	A
	DC	-Ic	- 75	A
Collector power dissipation	One transistor *3	Pc	- 368	W
Brake	Collector current	Ic	- 25	A
	1ms	Icp	- 50	A
Forward current diode		If	- 25	A
Collector power dissipation	One transistor *3	Pc	- 212	W
Supply voltage of Pre-Driver *4	Vcc	-0.5 20		V
Input signal voltage *5	Vin	-0.5 Vcc+0.5		V
Input signal current	In	- 3		mA
Alarm signal voltage *6	VALM	-0.5 Vcc		V
Alarm signal current *7	IALM	- 20		mA
Junction temperature	Tj	- 150		°C
Operating case temperature	Topr	-20 100		°C
Storage temperature	Tstg	-40 125		°C
Solder temperature *8	Tsol	- 260		°C
Isolating voltage (Terminal to base, 50/60Hz sine wave 1min.)	Viso	- AC2500		V
Screw torque	Mounting (M5)		- 3.5	N·m

#### Note

\*1 : Vces shall be applied to the input voltage between terminal P and U or ,V or W or DB, N and U or V or W or DB

\*2 : 125°C/FWD Rth(j-c)/(Ic x VF MAX)=125/0.61/(75 x 2.0) x 100>100%

\*3 : Pc=125°C/IGBT Rth(j-c)=125/0.34=368W [Inverter]

Pc=125°C/IGBT Rth(j-c)=125/0.59=212W [Brake]

\*4 : VCC shall be applied to the input voltage between terminal No.4 and 1, 8 and 5, 12 and 9, 14 and 13

\*5 : Vin shall be applied to the input voltage between terminal No.3 and 1, 7 and 5, 11 and 9, 16,17,18 and 13.

\*6 : VALM shall be applied to the voltage between terminal No.2 and 1, No6 and 5, No10 and 9, No.19 and 13.

\*7 : IALM shall be applied to the input current to terminal No.2,6,10 and 19.

\*8 : Immersion time 10±1sec.

**Electrical characteristics** (at  $T_c=T_j=25^\circ\text{C}$ ,  $V_{cc}=15\text{V}$  unless otherwise specified.)

● Main circuit

Item	Symbol	Condition		Min.	Typ.	Max.	Unit
Inverter	ICES	$V_{ce}=1200\text{V}$	Vin terminal open.	-	-	1.0	mA
	$V_{ce(\text{sat})}$	$I_c=75\text{A}$	Terminal	-	-	3.1	V
			Chip	-	2.2	-	
Forward voltage of FWD	VF	$-I_c=75\text{A}$	Terminal	-	-	2.0	V
			Chip	-	1.6	-	
Brake	ICES	$V_{ce}=1200\text{V}$	Vin terminal open.	-	-	1.0	mA
	$V_{ce(\text{sat})}$	$I_c=25\text{A}$	Terminal	-	-	2.6	V
			Chip	-	1.9	-	
Forward voltage of Diode	VF	$-I_c=25\text{A}$	Terminal	-	-	3.7	V
			Chip	-	2.3	-	
	ton	$V_{dc}=600\text{V}, T_j=125^\circ\text{C}$		1.2	-	-	$\mu\text{s}$
Turn-off time	toff	$I_c=75\text{A}$ Fig.1, Fig.6		-	-	3.6	
Reverse recovery time	trr	$V_{dc}=600\text{V}, I_f=75\text{A}$ Fig.1, Fig.6		-	-	0.3	

● Control circuit

Item	Symbol	Condition		Min.	Typ.	Max.	Unit
Supply current of P-line side pre-driver(one unit)	I <sub>CCP</sub>	Switching Frequency : 0 to 15kHz $T_c=-20$ to $125^\circ\text{C}$ Fig.7	-	-	-	15	mA
Supply current of N-line side pre-driver	I <sub>CCN</sub>		-	-	-	45	mA
Input signal threshold voltage (on/off)	$V_{in(\text{th})}$	ON	-	1.00	1.35	1.70	V
		OFF	-	1.25	1.60	1.95	V
Input zener voltage	V <sub>Z</sub>	R <sub>in</sub> =20k ohm	-	8.0	-	-	V
Alarm signal hold time	t <sub>ALM</sub>	$T_c=-20^\circ\text{C}$ Fig.2	-	1.1	-	-	ms
		$T_c=25^\circ\text{C}$ Fig.2	-	-	2.0	-	ms
		$T_c=125^\circ\text{C}$ Fig.2	-	-	-	4.0	ms
Current limit resistor	R <sub>ALM</sub>	Alarm terminal	-	1425	1500	1575	ohm

● Protection Section (  $V_{cc}=15\text{V}$  )

Item	Symbol	Condition		Min.	Typ.	Max.	Unit
Over Current Protection Level of Inverter circuit	I <sub>OC</sub>	$T_j=125^\circ\text{C}$	-	113	-	-	A
Over Current Protection Level of Brake circuit	I <sub>OC</sub>	$T_j=125^\circ\text{C}$	-	38	-	-	A
Over Current Protection Delay time	t <sub>DOC</sub>	$T_j=125^\circ\text{C}$	-	-	5	-	$\mu\text{s}$
SC Protection Delay time	t <sub>SC</sub>	$T_j=125^\circ\text{C}$ Fig.4	-	-	-	8	$\mu\text{s}$
IGBT Chip Over Heating	T <sub>JOH</sub>	Surface of IGBT chips		150	-	-	$^\circ\text{C}$
Protection Temperature Level							$^\circ\text{C}$
Over Heating Protection Hysteresis	T <sub>JH</sub>	-	-	-	20	-	V
Under Voltage Protection Level	V <sub>UV</sub>	-	-	11.0	-	12.5	V
Under Voltage Protection Hysteresis	V <sub>H</sub>	-	-	0.2	0.5	-	

● Thermal characteristics(  $T_c=25^\circ\text{C}$  )

Item	Symbol	Min.	Typ.	Max.	Unit
Junction to Case thermal resistance *9	Inverter	I <sub>GBT</sub>	R <sub>th(j-c)</sub>	-	-
		FWD	R <sub>th(j-c)</sub>	-	-
	Brake	IGBT	R <sub>th(j-c)</sub>	-	-
Case to fin thermal resistance with compound	R <sub>th(c-f)</sub>	-	0.05	-	$^\circ\text{C}/\text{W}$

\*9 For 1device, Case is under the device

● Noise Immunity (  $V_{DC}=300\text{V}$ ,  $V_{cc}=15\text{V}$ , Test Circuit Fig.5 )

Item	Condition	Min.	Typ.	Max.	Unit
Common mode rectangular noise	Pulse width 1 $\mu\text{s}$ , polarity $\pm 10\text{minuets}$ Judge : no over-current, no miss operating	$\pm 2.0$	-	-	kV
Common mode lightning surge	Rise time 1.2 $\mu\text{s}$ , Fall time 50 $\mu\text{s}$ Interval 20s, 10 times Judge : no over-current, no miss operating	$\pm 5.0$	-	-	kV

● Recommendable value

Item	Symbol	Min.	Typ.	Max.	Unit
DC Bus Voltage	V <sub>DC</sub>	-	-	800	V
Operating Supply Voltage of Pre-Driver	V <sub>CC</sub>	13.5	15.0	16.5	V
Screw torque ( M5 )	-	2.5	-	3.0	Nm

● Weight

Item	Symbol	Min.	Typ.	Max.	Unit
Weight	W <sub>t</sub>	-	270	-	g

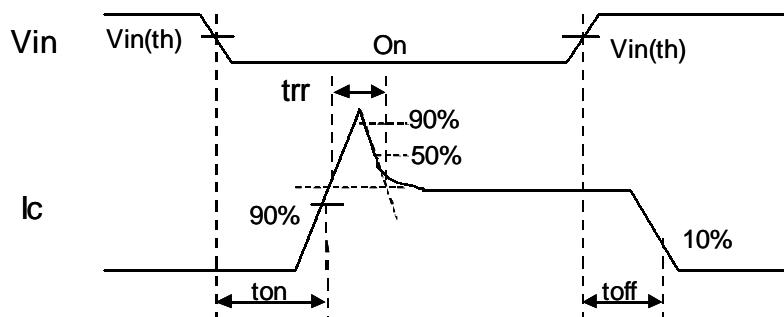


Figure 1. Switching Time Waveform Definitions

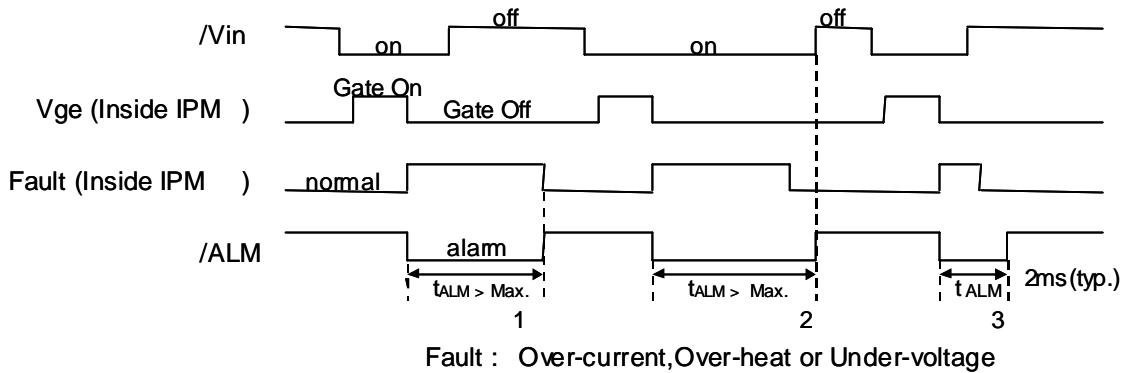


Figure 2. Input/Output Timing Diagram

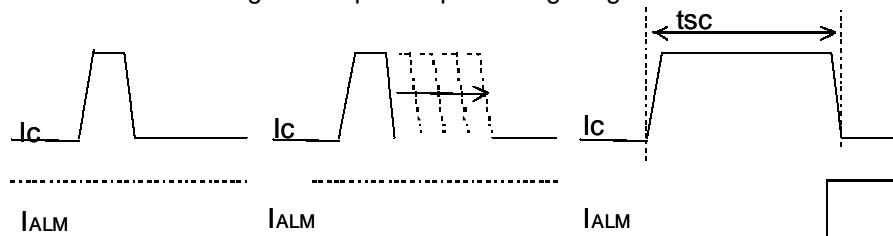


Figure 4 Definition of tsc

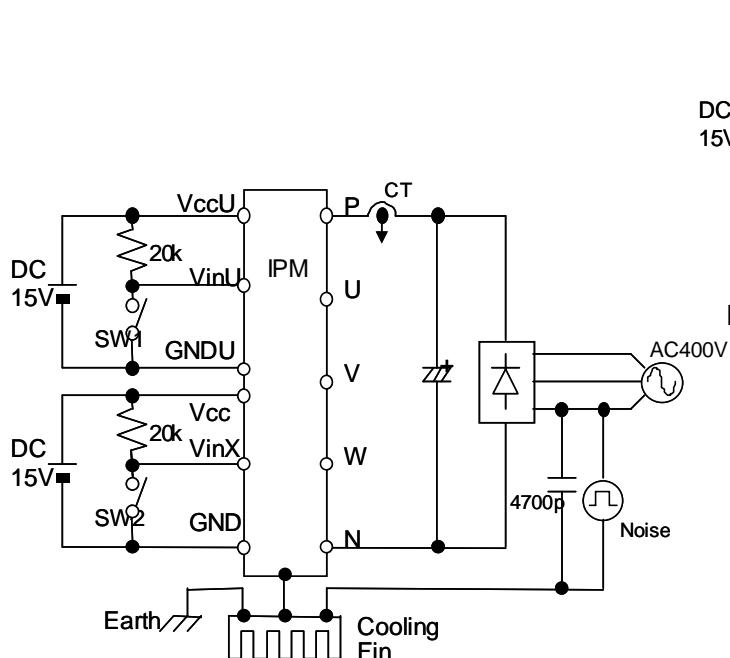


Figure 5. Noise Test Circuit

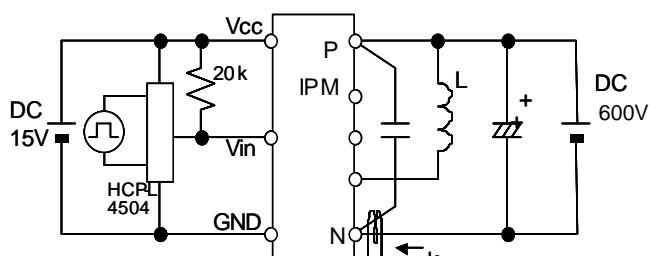


Figure 6. Switching Characteristics Test Circuit

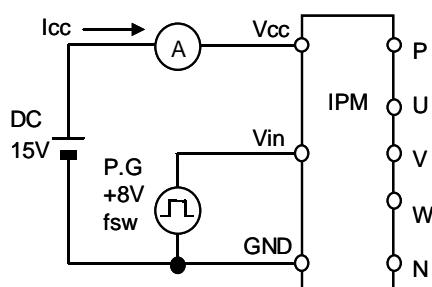
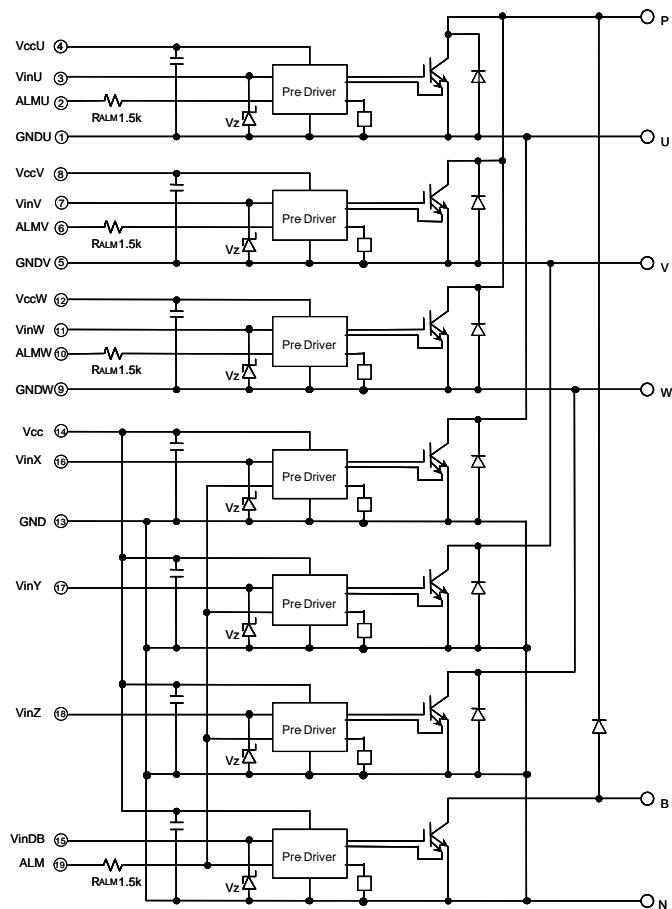


Figure 7. Icc Test Circuit

## ■ Block diagram

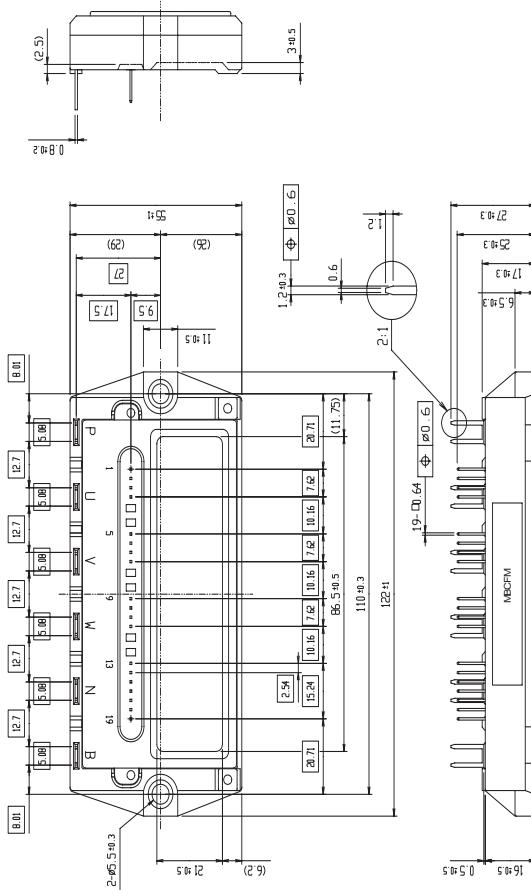


Pre-drivers include following functions

1. Amplifier for driver
2. Short circuit protection
3. Under voltage lockout circuit
4. Over current protection
5. IGBT chip over heating protection

## ■ Outline drawings, mm

Package Type : P622



Mass : 270g